# Mars Max Series Engines



# LP625EG9

# LP625EG9 Engine



# **OVER VIEW**

The engine is specifically designed as a Power generating engine suitable for use in stage III emissions territories. It is durable, reliable and easy to maintain. It is designed for continuous operation in ambient temperatures up to  $52^{\circ}$  C ( $125^{\circ}$  F) and a cold start capability down to  $-25^{\circ}$  C ( $-13^{\circ}$  F). G Build

Note:

For further information and approval please contact Applications Department

\* Optional items standard on most builds.

fixed speeds 1500 r/min

820 - 902 kWm | 1099.6 - 1209.6 bhp<sup>2</sup>

# **BASIC ENGINE CHARACTERISTICS**

- Electronic control injection
- 6 cylinders
- liquid cooled
- Turbocharged aspirated

### **DESIGN FEATURES AND EQUIPMENT**

- electric starting
- anti clockwise rotation, looking on the flywheel end
- SAE Flywheel connection
- SAE compliant flywheel housing
- radiator and fan guard
- cast-iron structural crankcase
- self-vent fuel injection system
- HPCR fuel injection equipment
- ECU governing
- flywheel and gear ring
- cyclonic heavy duty air filtration
- oil pressure protection switch
- coolant temperature protection switchspin-on full flow lubricating oil filter
- fuel filter
- intake and exhaust manifolds
- operators' handbook

## **OPTIONAL ITEMS**

A range of options are available that allows you to select a specification that matches your requirements; please consult your Lister Petter Engine distributor.

### **POWER OUTPUTS | Stage III EMISSIONS RATINGS**

Model	Speed, r/min	Power	Gross		Net		Standard Generator Output*		
			kW	bhp	kW	bhp	Power	kVA	kWe
LP625EG9	1500	Prime	820	1099.6	785	1052.7	PRP	900	720
		Standby	902	1209.6	867	1162.7	ESP	985	788

\*The suggested continuous power is 80% prime power.

# **TECHNICAL DATA**

Engine fixed speed 1500	r/min	LP625EG9			
Type of fuel injection		Direct			
Number of cylinders		6			
Aspiration		Turbocharged and air-to-air intercooled			
Direction of rotation (flywheel end)		Anti clockwise			
Nominal cylinder bore	mm	170			
Nominal cylinder bore	in	6.63			
Stoke	mm	185			
SLOKE	in	7.22			
Total cylinder capacity	litre	25.18			
	in³	1536			
Compression ratio		14.5:1			
Firing order (number 1cylinder is at the gear end)		1-5-3-6-2-4			
Alternator		28V×55A			
Starter motor		24V×9kW			
Fuel injection pump		HPCR fuel injection			
Speed governor		ECU			
Speed regulation class		ISO 8528 G3			
Fly wheel housing		SAE 0			
Fly wheel		SAE J620 Size 18"			

## EXHAUST AND INTAKE SYSTEM | 1500 RPM FIXED SPEED ENGINES

Devenueter	Engine Model		
Parameter	LP625EG9		
EXHAUST			
Maximum allowable back-pressure (kPa)	≤ 10		
Exhaust gas flow, (m <sup>3</sup> /min)	150.2		
Emissions level	Stage III		
Exhaust gas temperature, continuous (°C)	550		
Exhaust gas temperature, overload (°C)	600		
Exhaust pipe diameter -recommended	152mm		
INTAKE			
Maximum allowable inlet restriction (kPa)	≤ 6		
Combustion air flow(m <sup>3</sup> /min)	106.5		

# RATING DEFINITIONS TO ISO 3046

#### **ISO Standard Conditions**

Barometric pressure 100 kPa Relative humidity 30% Ambient air temperature at the inlet manifold 25°C

### **Power Standards**

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271.The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/ lb) and a density of 0.84 kg/liter (7.01 lb/US gal, 8.42 lb/lmp gal).

# Rating definition has basis in ISO 3046 & 8258-1, the tolerance of engine power is $\pm 3\%$

**Standby power rating** is the supply of max emergency power under running variable load for the duration of none availability of the Mains, NO OVERLOAD capacity is adopted at this rating, furthermore, this published standby rating can be operated 500 hour/ year.

**Prime Power rating** is available for unlimited hours per year with variable load, of which are average engine load factor is 80% of the published prime power rating, incorporation of a 10% overload for 1 hour in every 12 hours of operation is permitted.

**Base load** is available for continuous published baseload power.

### Derating

For non-standard site conditions, reference should be made to relevant BS, ISO & DIN standards.

### Notes:

1.Power ratings are measured at the flywheel end.

2.. Power ratings and fuel consumption figures apply to a fully run-in, non derated engine without a radiator and fan fitted, and without power absorbing accessories or transmission equipment.

\* The power output of the generator data is calculated using a typical efficiency of the AC generator. The kVA and kWe values are converted as per standard power factor 0.8. Generator data is for reference only.

# ENGINE COOLANT SYSTEM | 1500 RPM, FIXED SPEED

	1 /				
Parameter	Engine Model				
	LP625EG9				
Cooling method	Liquid cooled (belt driven water pump)				
RADIATOR					
Material	Aluminium				
Radiator face area (m <sup>2</sup> )	220				
Pressure cap setting (kPa)	70				
FAN					
Diameter (mm)	1330				
Number of blades	8				
Material	Plastic				
Туре	Blower type				
COOLANT					
Cooling packagemaximum operating temperature (°C)	≤99				
Total system with radiator capacity (L)	175				
Total system without radiator capacity (L)	60				
Thermostat type	Wax Capsule				
Thermostat opens at (°C)	77				
Thermostat fully open at (°C)	≤ 90				
Minimum temperature to engine (°C)	-25				
Maximum static pressure head at pump (meters at 1500rpm)	18				
Cooling fan flow rate (m <sup>3</sup> /s)	10.8				

### Recommended coolant:

50% ethylene glycol with a corrosion inhibitor (BS 6580 : 1992 or ASTM D3306-89 or AS2108) and 50% de-ionised water

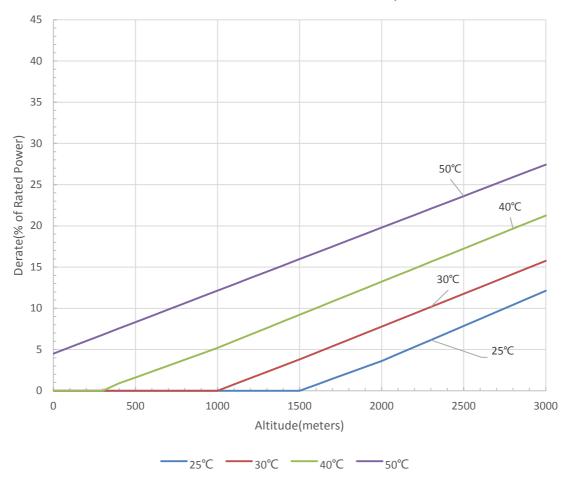
ENGINE LUBRICATION SYSTEM				
Parameter	Engine Model			
Parameter	LP625EG9			
Lubricating method	Pressure feed and splash			
Sump capacity including filter(L)	75			
Service Interval (hr)	500			
Oil filter type	Spin-on full flow oil filter			
Oil Specification	API CH-4			
On specification	ACEA E5			
Oil consumption % SFC	≤ 0.1%			
Oil consumption, 100% (l/hr)	0.06			
Lubricating oil temperature (°C)	90-105			
Maximum oil temperature (°C)	108			
Maximum operation angle of engine (degrees)	10°			

### APPROXIMATE FUEL CONSUMPTION

		Engine model			
Speed, r/min	Load	LP625EG9			
		g/kWh	l/h		
	110%	203	219.2		
1500	100%	201	197.1		
	75%	202	148.6		
	50%	207	101.7		
	25%	230	56.5		

\*Diesel fuel density 0.835 g/cm<sup>3</sup>

### **POWER DERATING**



Derate Curves (Prime Power)

\* Estimating the effect of altitude & temperature for the engine output relative to ISO reference condition at sea level.

\* Inquiry should always be made to Lister Petter technical department if the attitude is above 3000m.

## **ENGINE NOISE LEVELS**

Sound pressure level at 1m

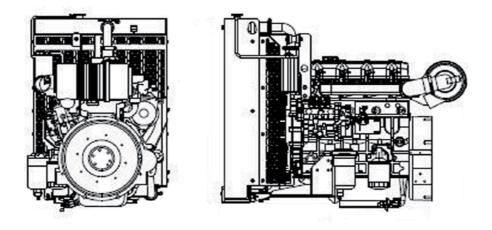
Parameter

### ≤95dB(A)

Engine Model

LP625EG9

### **APPROXIMATE DIMENSIONS AND WEIGHT**



Engine model		LP625EG9		
Dry weight	kg	2900		
	lb	6380		
Longth (A)	mm	2635		
Length (A)	in	102.8		
Width (B)	mm	1608		
	in	62.7		
Height (C)	mm	1936		
	in	75.5		

### **TYPICAL PACKING CASE DIMENSIONS**

Engine & Radiator packing case dimensions	Container quantities ( Engine with Radiator)			
L*W*H(mm)	20FT	40FT	40HQ	
2893*1612*2100	2sets	4 sets	4 sets	



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