# Starlite Series Engines



# SA441G1

# SA441G1 Engine



# **OVER VIEW**

The engine is specifically designed as a Power generating engine suitable for use in stage II emissions territories. It is durable, reliable and easy to maintain with oil & filter changes up to 500 hours, dependant on operational conditions. It is designed for continuous operation in ambient temperatures up to  $52^{\circ}C$  ( $125^{\circ}F$ ) and a cold start capability down to  $-25^{\circ}C$  ( $-13^{\circ}F$ ).

G Build

#### Note:

For further information and approval please contact Applications Department

\* Optional items standard on most builds.

fixed speeds 1800 r/min

70 – 77 kWm | 93.8 –103.2 bhp <sup>2</sup>

### **BASIC ENGINE CHARACTERISTICS**

direct fuel injection

- 4 cylinders
- liquid cooled
- Turbocharged aspirated

#### **DESIGN FEATURES AND EQUIPMENT**

- electric starting
- anti clockwise rotation, looking on the flywheelend
- SAE Flywheel connection
- SAE compliant flywheel housing
- radiator and fanguard
- cast-iron structural crankcase
- self-vent fuel injection system
- mechanical fuel injection equipment
- mechanical and electronic governing variants
- flywheel and gearring
- cyclonic heavy duty airfiltration
- oil pressure protection switch
- coolant temperature protection switch
- spin-on full flow lubricating oil filter
- fuel filter / agglomerator
- intake and exhaust manifolds
- operators' handbook

### **OPTIONAL ITEMS**

A range of options are available that allows you to select a specification that matches your requirements; please consult your Lister Petter Engine distributor.

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## POWER OUTPUTS<sup>3</sup> | Stage II EMISSIONS RATINGS

Model	Speed, r/min	Power	Gross <sup>2</sup>		N	et	Standard Generator Output*		
			kW	bhp	kW	bhp	Power	kVA	kWe
SA441G1	1800	Continuous	70	93.8	68	91.1	PRP	75	60
		Fuel Stop	77	103.2	75	100.5	ESP	83	66

TECHNICAL DATA				
Engine fixed speed 1800	)r/min	SA441G1		
Type of fuel injection		Direct		
Number of cylinders		4		
Aspiration		Turbocharged		
Direction of rotation (flywheel end)		Anti clockwise		
Nominal cylinder bore	mm	105		
Nominal cynnder bore	in	4.13		
Stoke	mm	118		
STORE	in	4.65		
Total cylinder capacity	litre	4.1		
	in³	250.2		
Compression ratio		18.0:1		
Firing order (number 1 cylinder is at the gear end)		1-3-4-2		
Alternator		14V×35A		
Starter motor		12V×3.8kW		
Fuel injection pump		Mechanical		
Speed governor		Electronic		
Speed regulation class		ISO 8528 G3		
Fly wheel housing		SAE 3		
Fly wheel		SAE J620 Size 11.5"		

# EXHAUST AND INTAKE SYSTEM | 1800 RPM FIXED SPEED ENGINES

Devenueter	Engine Model		
Parameter	SA441G1		
EXHAUST			
Maximum allowable back-pressure (kPa)	≤ 10		
Exhaust gas flow, (m <sup>3</sup> /min)	10.2		
Emissions level	Stage II		
Exhaust gas temperature, continuous (°C)	356		
Exhaust gas temperature, overload (°C)	395		
Exhaust pipe diameter - recommended	76mm		
INTAKE			
Maximum allowable inlet restriction (kPa)	≤ <b>4</b>		
Combustion air flow(m <sup>3</sup> /min)	3.6		

# RATING DEFINITIONS TO ISO 3046

#### **ISO Standard Conditions**

Barometric pressure 100 kPa Relative humidity 30% Ambient air temperature at the inlet manifold 25°C

#### **Power Standards**

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271.The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/ Ib) and a density of 0.84 kg/liter(7.01 Ib/US gal, 8.42 Ib/Imp gal).

#### Fixed Speed: Continuous Power (ICN)

The power in kW which the engine is capable of delivering continuously at the stated crankshaft speed, under ISO 3046 standard conditions, measured at the flywheel without power-absorbing accessories, provided that the engine is overhauled and maintained in good operating condition and that fuel to BS EN 590 Class A1 or A2, and lubricating oils to the correct performance specification and viscosity classification as recommended by Lister Petter Engine Company are used.

#### Fixed Speed (Fuel Stop): Overload Power (ICXN)

The maximum power in kW which the engine is capable of delivering intermittently at the stated crankshaft speed for a period not exceeding one hour in any period of twelve hours of continuous running, immediately after working at the continuous power, under ISO 3046 standard conditions and with the provisions specified for continuous power in item (1) above, but with the fuel limited so that the fuel stop power cannot be exceeded.

#### Derating

For non-standard site conditions, reference should be made to relevant BS, ISO & DIN standards.

#### Notes:

1. Power ratings are measured at the flywheel end.

2.. Power ratings and fuel consumption figures apply to a fully run-in, non derated engine without a radiator and fan fitted, and without power absorbing accessories or transmission equipment.

\* The power output of the generator data is calculated using a typical efficiency of the AC generator. The kVA and kWe values are converted as per standard power factor 0.8. Generator data is for reference only.

# ENGINE COOLANT SYSTEM | 1800 RPM, FIXED SPEED

	· · · · · ·				
Parameter	Engine Model				
	SA441G1				
Cooling method	Liquid cooled (belt driven water pump)				
RADIATOR					
Material	Aluminium				
Radiator face area (m <sup>2</sup> )	18				
Pressure cap setting (kPa)	90				
FAN					
Diameter (mm)	510				
Number of blades	9				
Material	Plastic				
Туре	Pusher				
COOLANT					
Cooling package maximum operating temperature (°C)	≤110				
Total system with radiator capacity (L)	27.6				
Total system without radiator capacity (L)	11.5				
Thermostat type	Wax Capsule				
Thermostat opens at (°C)	82±2				
Thermostat fully open at(°C)	≤ 95				
Minimum temperature to engine (°C)	-25				
Maximum static pressure head at pump (meters at 1800rpm)	14				
Cooling fan flow rate (l/sec)	90				

#### Recommended coolant:

50% ethylene glycol with a corrosion inhibitor (BS 6580 : 1992 or ASTM D3306-89 or AS2108) and 50% de-ionised water

ENGINE LUBRICATION SYSTEM					
Parameter	Engine Model				
Parameter	SA441G1				
Lubricating method	Pressure feed and splash				
Sump capacity including filter(L)	8.0				
Service Interval (hr)	500				
Oil filter type	Spin-on full flow oil filter				
Oil Specification	API CH-4				
On specification	ACEA E5				
Oil consumption % SFC	≤ 0.1%				
Oil consumption, 100% (l/hr)	0.028				
Lubricating oil temperature (°C)	90-105				
Maximum oil temperature (°C)	108				
Maximum operation angle of engine (degrees)	10°				

# APPROXIMATE FUEL CONSUMPTION

		Engine model				
Speed, r/min	Load	SA441G1				
		g/kWh	l/h			
	110%	230	21.21			
1800	100%	223	18.69			
	75%	225	14.15			
	50%	236	9.89			
	25%	277	5.81			

\*Diesel fuel density 0.835 g/ cm<sup>3</sup>

\* The power output of the engine is calculated according to NPT conditions.

\* For non-standard site conditions not listed, reference should be made to BS, ISO and DIN standards.

\* Inquiry should always be made to the technical department of the respective manufacturer if the attitude is above 3000m.

# **ENGINE NOISE LEVELS**

Sound pressure level at 1m

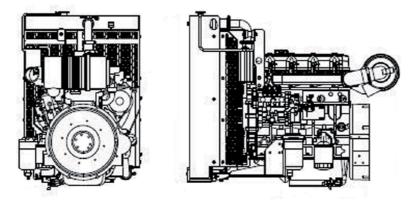
Parameter

## Engine Model

SA441G1

≤100 dB(A)

# APPROXIMATE DIMENSIONS AND WEIGHT



Engine model		SA441G1		
Dry weight	kg	418		
	lb	920		
$l_{a}$	mm	1120		
Length (A)	in	43.7		
Width (B)	mm	770		
WIGHT (B)	in	30.0		
Height (C)	mm	890		
	in	34.7		

# **TYPICAL PACKING CASE DIMENSIONS**

Engine packing case dimensions	Radiator packing case dimensions	Container quantities ( Engine with Radiator)			
L*W*H(mm)	W*D*H(mm)	20FT	40FT	40HQ	
1000*715*1080	800*510*980	22 sets	46 sets	46 sets	



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