

O POWER RATING

Engine Speed	Type of	Engine Power	
rpm	Operation kW Ps		Ps
1500	Prime Power	255	347
	Standby Power	280	380

-. The engine performance is as per GB/T2820.

-. Ratings are based on GB/T1147.1.

---Prime power is available for an unlimited number of hours per year in a variable load application. The permissible average power output over 24 hours of operation shall not exceed 80% of the prime power rating.

---Standby power is available in the event of a utility power outage or under test conditions for up to 200 hours of operation per year. The permissible average power output over 24 hours of operation shall not exceed 80% of the standby power rating.

© SPECIFICATIONS

O Engine Model	SC10E380D2	• Power	lit/hr
• Engine Type	In-line,4 strokes, water-cooled	25%	15.8
	4 valves, Turbo charged	50%	32.1
	air-to-air intercooled	75%	49.4
• Combustion type	Direct injection	100%	60.8
• Cylinder Type	Wet liner	110%	67.5
• Number of cylinders	6		
\circ Bore \times stroke	128(5.04) × 135(5.31) mm(in.)		
• Displacement	11.8(720) lit.(in3)		
• Compression ratio	17:1		
• Firing order	1-5-3-6-2-4	◎ FUEL SYSTEM	
 Injection timing 	14°BTDC	 Injection pump 	Longkou in-line "P" type
• Dry weight	Approx.1070 kg (2,359 lb)	• Governor	Electric type
• Dimension	1787×918×1294 mm	○ Feed pump	Mechanical type
$(L \times W \times H)$	(70.4×36.2×51 in.)	○ Injection nozzle	Multi hole type
• Rotation	Counter clockwise viewed from	 Opening pressure 	250 kg/cm2 (3556 psi)
	Flywheel	○ Fuel filter	Full flow, cartridge type
○ Fly wheel housing	SAE NO.1	○ Used fuel	Diesel fuel oil
○ Fly wheel	SAE NO.14		

MECHANISM

○ Type	Over head valve
○ Number of valve	Intake 2, exhaust 2 per cylinder
○ Valve lashes at cold	Intake 0.40mm (0.0158 in.)
	Exhaust 0.65mm (0.0256 in.)

O VALVE TIMING

	Opening	Close
○ Intake valve	15 deg. BTDC	30 deg. ABDC
○ Exhaust valve	45 deg. BBDC	13 deg. ATDC

© COOLING SYSTEM

Ò	Cooling method
Ò	Water capacity

Fresh water forced circulation 23.2 liters (6.12 gal.)

O LUBRICATION SYSTEM

© FUEL CONSUMPTION

○ Lub. Method	Fully forced pressure feed type
○ Oil pump	Gear type driven by crankshaft
• Oil filter	Full flow, cartridge type
• Oil pan capacity	High level 41 liters (10.82 gal.)
	Low level 33 liters (8.71 gal.)
• Angularity limit	Front down 25 deg.
	Front up 35 deg.
	Side to side 35 deg.
○ Lub. Oil	Refer to Operation Manual

© ENGINEERING DATA

Ò	Water	flow
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• Water flow	515 liters/min @1,500 rpm
• Heat rejection to coolant	32.1 kcal/sec @1,500 rpm

(engine only)		• Heat rejection to CAC	11.2 kcal/sec @1,500 rpm
• Pressure system	Max. 0.5 kg/cm2 (7.11 psi)	• Air flow	17.3 m3/min @1,500 rpm
• Water pump	Centrifugal type driven by belt	• Exhaust gas flow	43.8 m3/min @1,500 rpm
• Water pump Capacity	515 liters (136 gal.)/min	• Exhaust gas temp.	600 °C @1,500 rpm
	at 1,500 rpm (engine)	• Max. permissible	
• Thermostat	Wax-pellet type	restrictions	
	Opening temp. 85°C	Intake system	3 kPa initial
	Full open temp. 95°C		6 kPa final
• Cooling fan	Blower type, plastic	Exhaust system	6 kPa max.
	840 mm diameter, 8 blades	• Max. permissible altitude	2,000 m

© ELECTRICAL SYSTEM

• Charging generator	28V×70A
○ Voltage regulator	Built-in type IC regulator
○ Starting motor	24V×5.5kW
○ Battery Voltage	24V
• Battery Capacity	180 AH

♦ CONVERSION TABLE

in. = mm \times 0.0394
$PS = kW \times 1.3596$
$psi = kg/cm2 \times 14.2233$
$in^3 = lit. \times 61.02$
$hp = PS \times 0.98635$
$lb = kg \times 2.20462$

 $lb/ft = N.m \times 0.737$ U.S. gal = lit. × 0.264 kW = 0.2388 kcal/s lb/PS.h = g/kW.h × 0.00162 cfm = m3/min × 35.336



