

#### $\bigcirc$ POWER RATING

Engine Speed	Type of	Engine Power	
rpm	Operation	kW	Ps
4500	Prime Power	602	819
1500	Standby Power	662	900

-. The engine performance is as per GB/T2820.

-. Ratings are based on GB/T1147.1.

---Prime power is available for an unlimited number of hours per year in a variable load application. The permissible average power output over 24 hours of operation shall not exceed 80% of the prime power rating.

---Standby power is available in the event of a utility power outage or under test conditions for up to 200 hours of operation per year. The permissible average power output over 24 hours of operation shall not exceed 80% of the standby power rating.

#### **©** SPECIFICATIONS ◎ FUEL CONSUMPTION ○ Engine Model SC27G900D2 • Power lit/hr ○ Engine Type V-type,4 strokes, water-cooled 25% 45.9 Turbo charged 50% 76.7 air-to-air intercooled 75% 111.5 • Combustion type Direct injection 100% 148.8 ○ Cylinder Type Wet liner 110% 164.5 • Number of cylinders 12 ○ Bore × stroke 135(5.32) ×155(6.1) mm(in.) ○ Displacement 26.6(1623) lit.(in3) • Compression ratio 16:1 ○ Firing order 1-12-5-8-3-10-6-7-2-11-4-9 **◎** FUEL SYSTEM $13\pm0.5$ BTDC Yijie in-line "P" type ○ Injection timing ○ Injection pump • Governor • Dry weight Approx. 2080kg (4586 lb) Electric type • Dimension 1930×1686×1872mm ○ Feed pump Mechanical type $(L \times W \times H)$ (76×66.4×73.8 in.) Injection nozzle Multi hole type • Rotation Counter clockwise viewed from Opening pressure 240kg/cm2 (3414 psi) Flywheel • Fuel filter Full flow, cartridge type SAE NO.0 • Used fuel Diesel fuel oil ○ Fly wheel housing ○ Fly wheel SAE NO.18

# **MECHANISM**

○ Type	Over head valve
• Number of valve	Intake 1, exhaust 1 per cylinder
• Valve lashes at cold	Intake 0.325mm (0.0128 in.)
	Exhaust 0.375mm (0.0148 in.)

# $\bigcirc$ VALVE TIMING

	Opening	Close
○ Intake valve	20 deg. BTDC	48 deg. ABDC
<ul> <li>Exhaust valve</li> </ul>	48 deg. BBDC	20 deg. ATDC

# $\bigcirc$ COOLING SYSTEM

Ò	Cooling method
Ò	Water capacity

Fresh water forced circulation 48L (12.7 gal.)

# ○ LUBRICATION SYSTEM

○ Lub. Method	Fully forced pressure feed type
<ul> <li>Oil pump</li> </ul>	Gear type driven by crankshaft
• Oil filter	Full flow, cartridge type
• Oil pan capacity	High level 65 liters (17.16 gal.)
	Low level 55 liters (14.52 gal.)
• Angularity limit	Front down 25 deg.
	Front up 35 deg.
	Side to side 35 deg.
○ Lub. Oil	Refer to Operation Manual

#### **© ENGINEERING DATA**

• Water flow

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,	Heat rejection to coola	nt 60.5kcal	i/
	Theat rejection to coola	in 00.5Kcai	1/

740 liters/min @1,500 rpm 60.5kcal/sec /1500 rpm

(engine only)		• Heat rejection to CAC	37.8kcal/sec /1500 rpm
• Pressure system	Max. 0.5 kg/cm2 ( 7.11 psi)	• Engine waste heat	18.9 kcal/sec @1,500 rpm
• Water pump	Centrifugal type driven by belt	• Air flow	2×25.5m3/min /1500 rpm
• Water pump Capacity	740 liters ( 195.36 gal.)/min	• Exhaust gas flow	2×62.2m3/min /1500 rpm
	at 1,500 rpm (engine)	○ Exhaust gas temp.	650 °C @1,500 rpm
○ Thermostat	Wax-pellet type	• Max. permissible	
	Opening temp. 77 °C	restrictions	
	Full open temp. 90 $^{\circ}$ C	Intake system	3 kPa initial
• Cooling fan	Blower type, iron		6 kPa final
	1220 mm diameter, 6 blades	Exhaust system	6 kPa max.
• Cooling air flow	18.024 m <sup>3</sup> /s	• Max. permissible altitude	2,000 m
		○ Fan power	25 kW
© ELECTRICAL SY	STEM	♦ CONVERSION TABLE	Έ
• Charging generator	28V ×55Δ	in $-mm \times 0.0394$	$lb/ft = N m \times 0.737$

• Charging generator	28V×55A
• Voltage regulator	Built-in type IC regulator
• Starting motor	24V×11kW
<ul> <li>Battery Voltage</li> </ul>	24V
<ul> <li>Battery Capacity</li> </ul>	200 AH

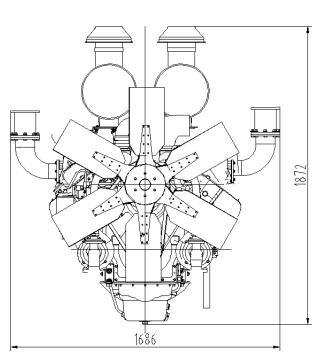
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# in. = mm $\times 0.0394$

 $PS = kW \times 1.3596$  $psi = kg/cm2 \times 14.2233$  $in^3 = lit. \times 61.02$  $hp = PS \times 0.98635$  $lb = kg \times 2.20462$ 

 $lb/ft = N.m \times 0.737$ U.S. gal = lit.  $\times 0.264$ kW = 0.2388 kcal/s $lb/PS.h = g/kW.h \times 0.00162$  $cfm = m3/min \times 35.336$ 



	Initial load acceptance				2nd load application			
	when engine reaches rated speed			Immediately after engine has recovered to rated speed				
	(15 seconds maximum after engine starts to crank)			(5 seconds after initial load application)				
Engine speed	Prime power %	Load kWm (kWe) Nett	Transient Frequency deviation %	Frequency recovery time seconds	Prime power %	Load kWm (kWe) Nett	Transient Frequency deviation %	Frequency recovery time seconds
1500 rev/min	55	331	≤7	3	35	211	≤7	3